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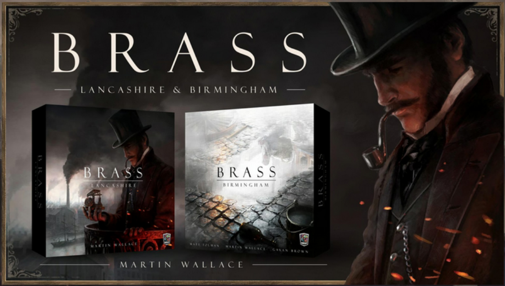
Brass ~ An Industrial Revolution



The famous industrial revolution strategy boardgame by Martin Wallace and a finely brewed sequel, Brass: Birmingham

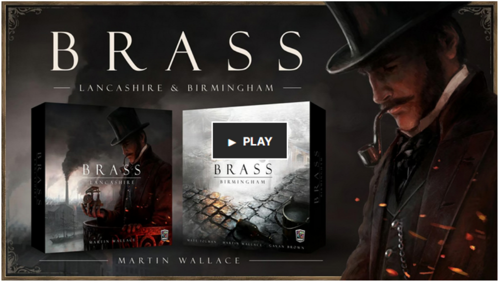
BUY DELUXE EDITION

Created by
Gavan Brown of Roxley Games

13,699 backers pledged CA$ 1,718,708 to help bring this project to life.

Last updated June 4, 2019

BRASS THE MIDLANDS



Brass ~ An Industrial Revolution

Project We Love · Calgary, Canada · Tabletop Games

CA$ 1,718,708
pledged of CA$ 80,000 goal

13,699
backers

Risks

Story

PREORDER NOW

-

Risks

Brass is a deep, highly replayable economic strategy game series that tells the story of ambitious entrepreneurs during the industrial revolution. **You should play it.**

-

ROXLEY ON FACEBOOK

-

-

All gone

~ Brass ~ Lancashire ($60 USD) CA$ 79

Martin Wallace's original masterpiece with new art, new high quality components, improved 2 & 3 player rules, and player mats.

*Shipping charged after campaign ends. See Shipping section for details.

Backers	Estimated delivery
900	Jan 2018

2 items included

Brass: Lancashire (2017) - Deluxe, All Lancashire Stretch Goals

Details · Pledge CA$ 79

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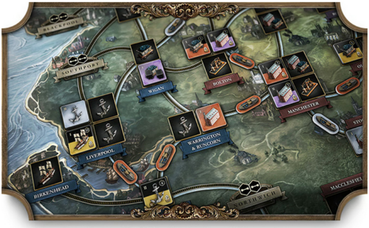
ROXLEY ON TWITTER



Brass: Lancashire during the Canal Era. Click to embiggen.

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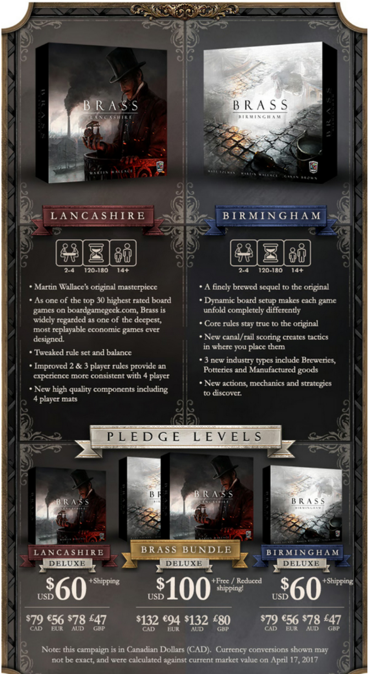
Details

Pledge CA$ 79

~ Brass ~ Full **CA$**

Risks



LANCASHIRE

2-4 120-180 14+

- Martin Wallace's original masterpiece
- As one of the top 30 highest rated board games on boardgamegeek.com, Brass is widely regarded as one of the deepest, most replayable economic games ever designed.
- Tweaked rule set and balance
- Improved 2 & 3 player rules provide an experience more consistent with 4 player
- New high quality components including 4 player mats

BIRMINGHAM

2-4 120-180 14+

- A finely brewed sequel to the original
- Dynamic board setup makes each game unfold completely differently
- Core rules stay true to the original
- New canal/rail scoring creates tactics in where you place them
- 3 new industry types include Breweries, Potteries and Manufactured goods
- New actions, mechanics and strategies to discover.

PLEDGE LEVELS

LANCASHIRE DELUXE
USD $60 +Shipping
$79 CAD €56 EUR $78 AUD £47 GBP

BRASS BUNDLE DELUXE
USD $100 +Free / Reduced shipping!
$132 CAD €94 EUR $132 AUD £80 GBP

BIRMINGHAM DELUXE
USD $60 +Shipping
$79 CAD €56 EUR $78 AUD £47 GBP

Note: this campaign is in Canadian Dollars (CAD). Currency conversions shown may not be exact, and were calculated against current market value on April 17, 2017

All gone

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Details

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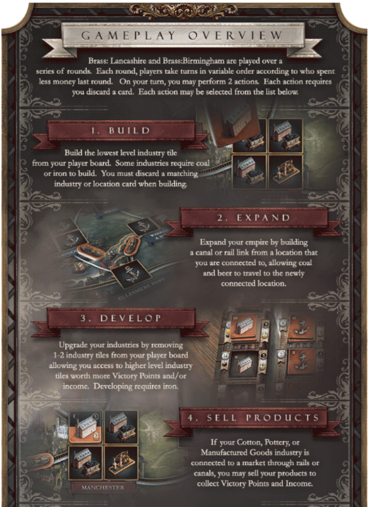
Risks

CANADA-FRIENDLY SHIPPING
US-FRIENDLY SHIPPING
AUSTRALIA-FRIENDLY SHIPPING
EU-FRIENDLY SHIPPING

Customs & Duty Free Shipping
See "Shipping Info" section for complete details.

CANNOCK
WOLVERHAMPTON
WALSALL
TAMWORTH
DUDLEY
NUNEATON
BIRMINGHAM
COVENTRY

Brass: Birmingham map detail. Click to embiggen.



GAMEPLAY OVERVIEW

Brass: Lancashire and Brass:Birmingham are played over a series of rounds. Each round, players take turns in variable order according to who spent less money last round. On your turn, you may perform 2 actions. Each action requires you discard a card. Each action may be selected from the list below.

1. BUILD

Build the lowest level industry tile from your player board. Some industries require coal or iron to build. You must discard a matching industry or location card when building.

2. EXPAND

Expand your empire by building a canal or rail link from a location that you are connected to, allowing coal and beer to travel to the newly connected location.

3. DEVELOP

Upgrade your industries by removing 1-2 industry tiles from your player board allowing you access to higher level industry tiles worth more Victory Points and/or income. Developing requires iron.

4. SELL PRODUCTS

If your Cotton, Pottery, or Manufactured Goods industry is connected to a market through rails or canals, you may sell your products to collect Victory Points and Income.

~ Brass ~ Full CA$

All gone

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Estimated delivery Jan 2018

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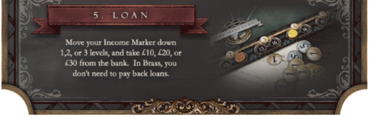
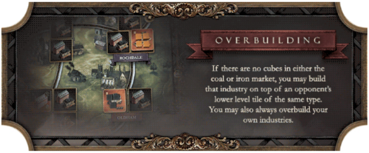


Move your Income Marker down 1,2, or 3 levels, and take £10, £20, or £30 from the bank. In Brass, you don't need to pay back loans.



If there are no cubes in either the coal or iron market, you may build that industry on top of an opponent's lower level tile of the same type. You may also always overbuild your own industries.

Risks

Brass: Lancashire player board and distant market. Click to embiggen.

WHAT'S IN THE BOX?
BRASS
LANCASHIRE
MARTIN WALLACE
GAME BOARD

Brass: Lancashire (2017) - Deluxe, All Lancashire Stretch Goals

Details
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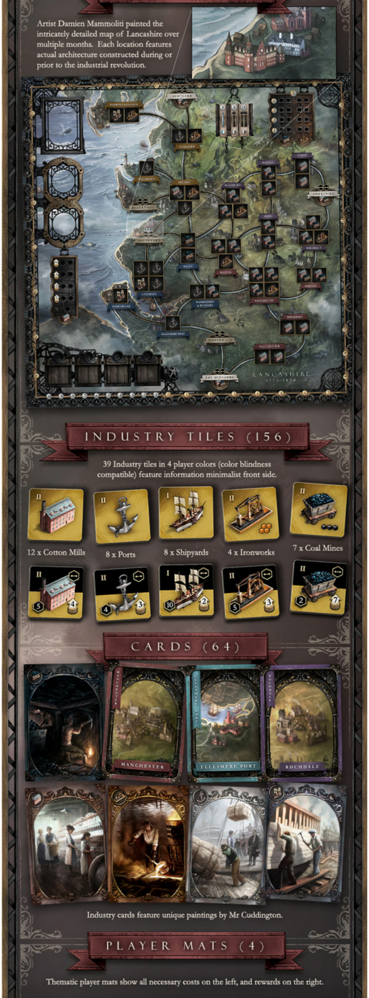
Artist Damien Mammoliti painted the intricately detailed map of Lancashire over multiple months. Each location features actual architecture constructed during or prior to the industrial revolution.

INDUSTRY TILES (156)

39 Industry tiles in 4 player colors (color blindness compatible) feature information minimalist front side.

CARDS (64)

Industry cards feature unique paintings by Mr Cuddington.

PLAYER MATS (4)

Thematic player mats show all necessary costs on the left, and rewards on the right.

2 items included

Brass: Birmingham (2017) - Deluxe, All Birmingham Stretch Goals

All gone

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2 items included

Brass: Birmingham (2017) - Deluxe, All Birmingham Stretch Goals

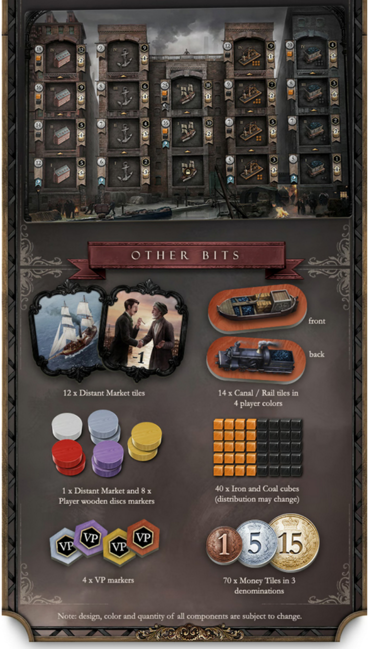
Details Pledge CA$ 79

~ Brass ~ Full Bundle ($100 USD) CA$ 132

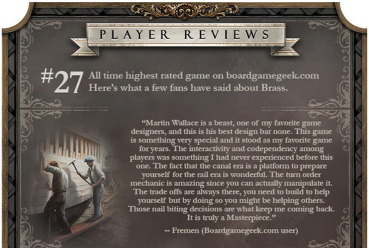
The Complete Brass Series includes both Brass:Lancashire and

Risks

All gone


OTHER BITS
front
back
12 x Distant Market tiles
14 x Canal / Rail tiles in 4 player colors
1 x Distant Market and 8 x Player wooden discs markers
40 x Iron and Coal cubes (distribution may change)
4 x VP markers
70 x Money Tiles in 3 denominations
Note: design, color and quantity of all components are subject to change.

Risks



PLAYER REVIEWS

#27 All time highest rated game on boardgamegeek.com Here's what a few fans have said about Brass.

"Martin Wallace is a beast, one of my favorite game designers, and this is his best design bar none. This game is something very special and it stood as my favorite game for years. The interactivity and codependency among players was something I had never experienced before this one. The fact that the canal era is a platform to prepare yourself for the rail era is wonderful. The turn order mechanic is amazing since you can actually manipulate it. The trade offs are always there, you need to build to help yourself but by doing so you might be helping others. Those nail biting decisions are what keep me coming back. It is truly a Masterpiece."

– Fremen (Boardgamegeek.com user)

~ Brass ~ Lancashire ($60 USD) CA$ 79

Martin Wallace's original masterpiece with new art, new high quality components, improved 2 & 3 player rules, and player mats.

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Backers
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Estimated delivery
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2 items included

"My favorite game - period. The more I play it, the more I appreciate the genius balance of tension, strategy and luck. Brass is equally submersive as it is abstract -- yes, the perfect ingredients for industrial simulation."

-- Clatch (Boardgamegeek.com user)

"This is one of the "funnest" game I have ever played. Imagining myself playing this with 3 other dedicated people makes me have goose-pimples, as it were."

-- Ambrose (Boardgamegeek.com user)

"One of the best games I ever played. Always want to play this game."

-- LarsNL (Boardgamegeek.com user)

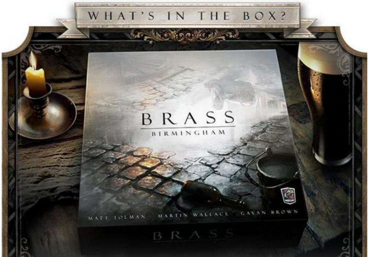
"I find this game very immersive. I do occasionally win, but often I fall short. I like the battle against the game itself as well as the other players. I imagine I will always love this game."

-- Kevin_Whitmore (Boardgamegeek.com user)

Risks

GLOUCESTER
WORCESTER

Brass: Birmingham map detail with turn order track. Click to embiggen.



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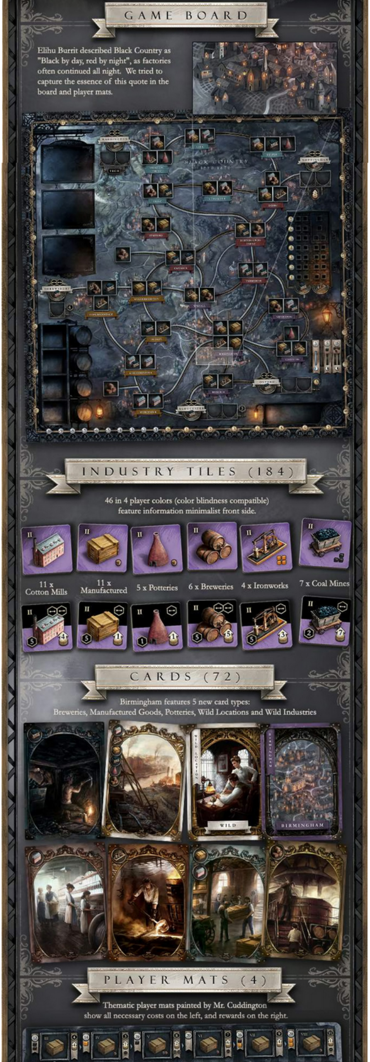

GAME BOARD

Elihu Burrit described Black Country as "Black by day, red by night", as factories often continued all night. We tried to capture the essence of this quote in the board and player mats.

INDUSTRY TILES (184)

46 in 4 player colors (color blindness compatible) feature information minimalist front side.

CARDS (72)

Birmingham features 5 new card types: Breweries, Manufactured Goods, Potteries, Wild Locations and Wild Industries

PLAYER MATS (4)

Thematic player mats painted by Mr. Cuddington show all necessary costs on the left, and rewards on the right.

2 items included

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Brass: Birmingham (2017) - Deluxe, All Birmingham Stretch Goals

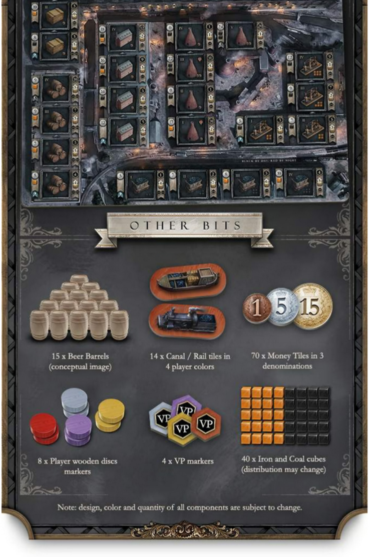
Details Pledge CA$ 79

~ Brass ~ Full Bundle ($100 USD) **CA$ 132**

The Complete Brass Series includes

Risks

All gone



15 x Beer Barrels (conceptual image)

14 x Canal / Rail tiles in 4 player colors

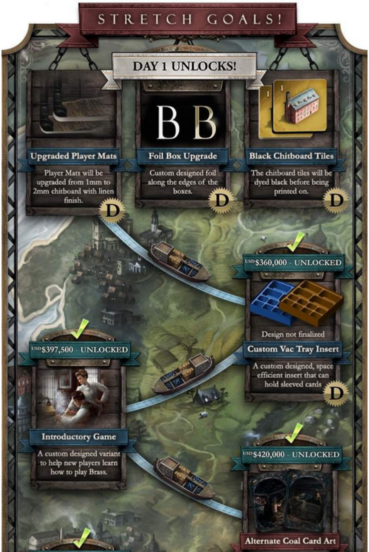
70 x Money Tiles in 3 denominations

8 x Player wooden discs markers

4 x VP markers

40 x Iron and Coal cubes (distribution may change)

Note: design, color and quantity of all components are subject to change.



Player Mats will be upgraded from 1mm to 2mm chitboard with linen finish.

Custom designed foil along the edges of the boxes.

The chitboard tiles will be dyed black before being printed on.

A custom designed, space efficient insert that can hold sleeved cards

A custom designed variant to help new players learn how to play Brass.

Risks

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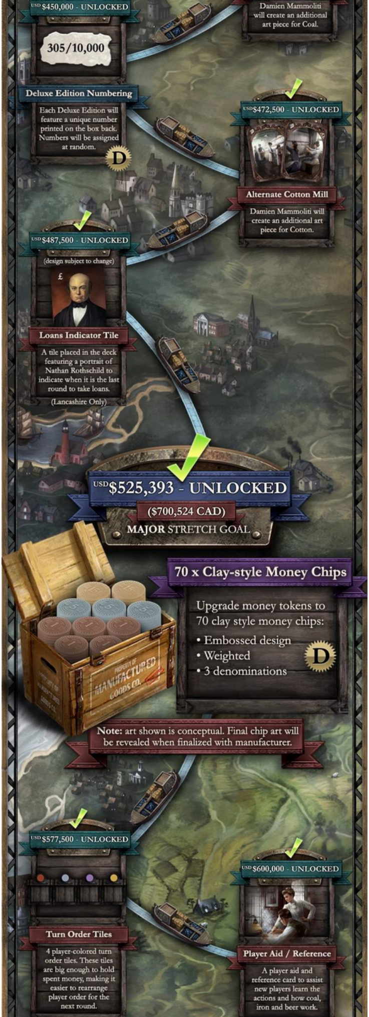

USD $450,000 - UNLOCKED

305/10,000

Deluxe Edition Numbering

Each Deluxe Edition will feature a unique number printed on the box back. Numbers will be assigned at random.

Damien Mammoliti will create an additional art piece for Coal.

USD $472,500 - UNLOCKED

Alternate Cotton Mill

Damien Mammoliti will create an additional art piece for Cotton.

USD $487,500 - UNLOCKED

(design subject to change)

Loans Indicator Tile

A tile placed in the deck featuring a portrait of Nathan Rothschild to indicate when it is the last round to take loans.

(Lancashire Only)

USD $525,393 - UNLOCKED

($700,524 CAD)

MAJOR STRETCH GOAL

70 x Clay-style Money Chips

Upgrade money tokens to 70 clay style money chips:

- Embossed design
- Weighted
- 3 denominations

Note: art shown is conceptual. Final chip art will be revealed when finalized with manufacturer.

USD $577,500 - UNLOCKED

Turn Order Tiles

4 player-colored turn order tiles. These tiles are big enough to hold spent money, making it easier to rearrange player order for the next round.

USD $600,000 - UNLOCKED

Player Aid / Reference

A player aid and reference card to assist new players learn the actions and how coal, iron and beer work.

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Pledge CA$ 79

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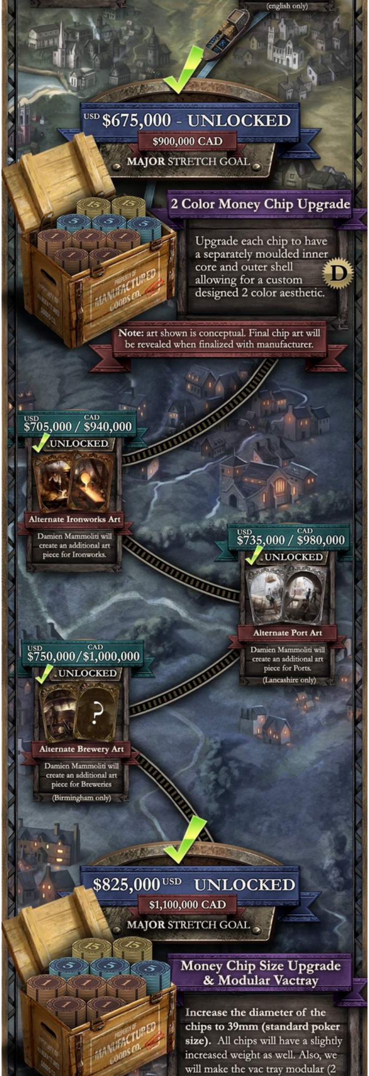
Backers Estimated delivery

Risks



(english only)

USD $675,000 - UNLOCKED

$900,000 CAD

MAJOR STRETCH GOAL

2 Color Money Chip Upgrade

Upgrade each chip to have a separately moulded inner core and outer shell allowing for a custom designed 2 color aesthetic.

D
PROPERTY OF MANUFACTURED GOODS CO.

Note: art shown is conceptual. Final chip art will be revealed when finalized with manufacturer.

USD CAD $705,000 / $940,000

UNLOCKED

Alternate Ironworks Art

Damien Mammoliti will create an additional art piece for Ironworks.

USD CAD $735,000 / $980,000

UNLOCKED

Alternate Port Art

Damien Mammoliti will create an additional art piece for Ports. (Lancashire only)

USD CAD $750,000/$1,000,000

UNLOCKED

Alternate Brewery Art

Damien Mammoliti will create an additional art piece for Breweries (Birmingham only)

$825,000 USD UNLOCKED

$1,100,000 CAD

MAJOR STRETCH GOAL

Money Chip Size Upgrade & Modular Vactray

Increase the diameter of the chips to 39mm (standard poker size). All chips will have a slightly increased weight as well. Also, we will make the vac tray modular (2

558 Jan 2018

2 items included

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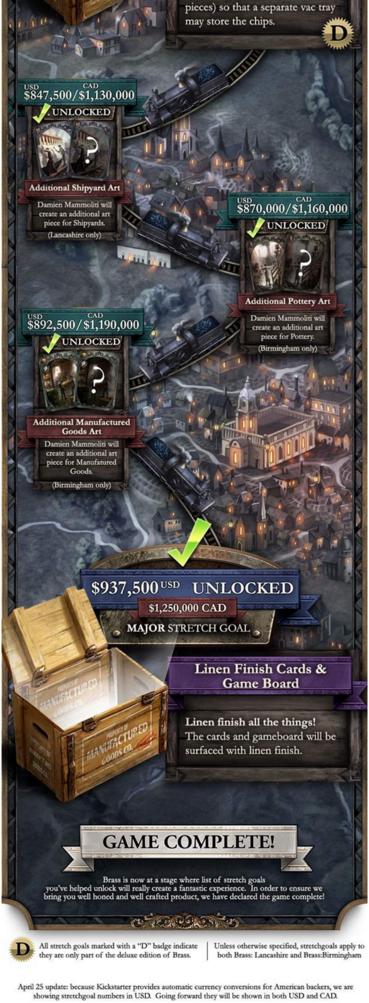
Brass: Birmingham (2017) - Deluxe, All Birmingham Stretch Goals

Details | Pledge CA$ 79

~ Brass ~ Full Bundle ($100 USD) CA$ 132

The Complete Brass Series includes both Brass:Lancashire and

Risks



Damien Mammoliti will create an additional art piece for Shipyards. (Lancashire only)

Damien Mammoliti will create an additional art piece for Pottery. (Birmingham only)

Damien Mammoliti will create an additional art piece for Manufatured Goods. (Birmingham only)

Linen finish all the things! The cards and gameboard will be surfaced with linen finish.

Brass is now at a stage where list of stretch goals you've helped unlock will really create a fantastic experience. In order to ensure we bring you well honed and well crafted product, we have declared the game complete!

All stretch goals marked with a "D" badge indicate they are only part of the deluxe edition of Brass.

Unless otherwise specified, stretchgoals apply to both Brass: Lancashire and Brass:Birmingham

April 25 update: because Kickstarter provides automatic currency conversions for American backers, we are showing stretchgoal numbers in USD. Going forward they will be shown in both USD and CAD.

All gone

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Martin Wallace's original masterpiece with new art, new high quality components, improved 2 & 3 player rules, and player mats.

*Shipping charged after campaign ends. See Shipping section for details.

Backers
900

Estimated delivery
Jan 2018

2 items included

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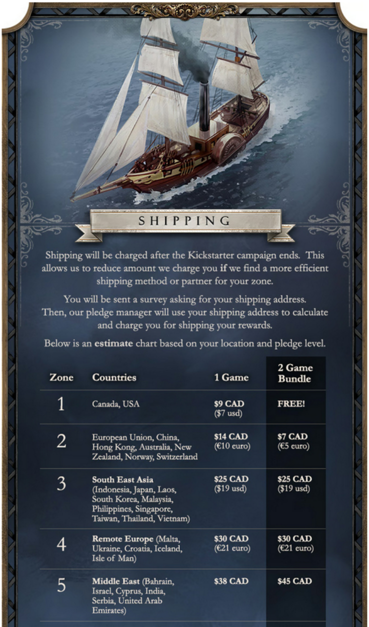
MAN VS MEEPLE VIDEO PREVIEW

Note: components shown in the video are **prototypes** and do not reflect the quality of the final game.



SHIPPING

Shipping will be charged after the Kickstarter campaign ends. This allows us to reduce amount we charge you **if** we find a more efficient shipping method or partner for your zone.

You will be sent a survey asking for your shipping address. Then, our pledge manager will use your shipping address to calculate and charge you for shipping your rewards.

Below is an **estimate** chart based on your location and pledge level.

Zone	Countries	1 Game	2 Game Bundle
1	Canada, USA	**$9 CAD** ($7 usd)	**FREE!**
2	European Union, China, Hong Kong, Australia, New Zealand, Norway, Switzerland	**$14 CAD** (€10 euro)	**$7 CAD** (€5 euro)
3	**South East Asia** (Indonesia, Japan, Laos, South Korea, Malaysia, Philippines, Singapore, Taiwan, Thailand, Vietnam)	**$25 CAD** ($19 usd)	**$25 CAD** ($19 usd)
4	**Remote Europe** (Malta, Ukraine, Croatia, Iceland, Isle of Man)	**$30 CAD** (€21 euro)	**$30 CAD** (€21 euro)
5	**Middle East** (Bahrain, Israel, Cyprus, India, Serbia, United Arab Emirates)	**$38 CAD**	**$45 CAD**

Risks

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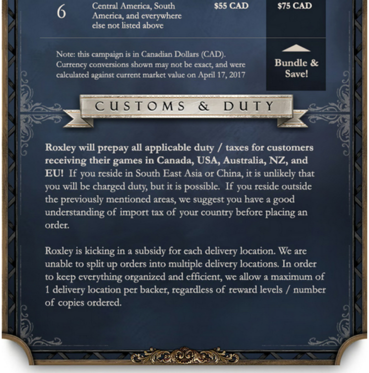


6	Central America, South America, and everywhere else not listed above	$55 CAD	$75 CAD

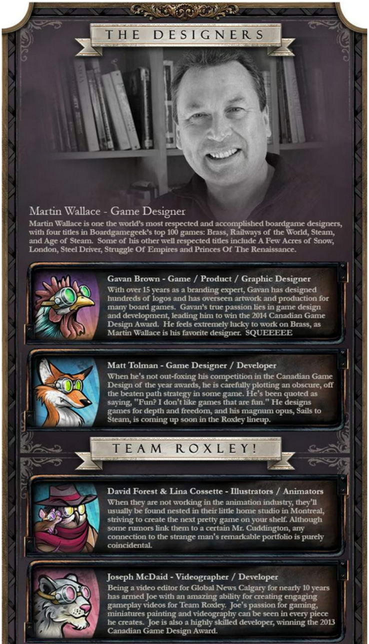
Note: this campaign is in Canadian Dollars (CAD). Currency conversions shown may not be exact, and were calculated against current market value on April 17, 2017

Bundle & Save!

CUSTOMS & DUTY

Roxley will prepay all applicable duty / taxes for customers receiving their games in Canada, USA, Australia, NZ, and EU! If you reside in South East Asia or China, it is unlikely that you will be charged duty, but it is possible. If you reside outside the previously mentioned areas, we suggest you have a good understanding of import tax of your country before placing an order.

Roxley is kicking in a subsidy for each delivery location. We are unable to split up orders into multiple delivery locations. In order to keep everything organized and efficient, we allow a maximum of 1 delivery location per backer, regardless of reward levels / number of copies ordered.



THE DESIGNERS

Martin Wallace - Game Designer

Martin Wallace is one the world's most respected and accomplished boardgame designers, with four titles in Boardgamegeek's top 100 games: Brass, Railways of the World, Steam, and Age of Steam. Some of his other well respected titles include A Few Acres of Snow, London, Steel Driver, Struggle Of Empires and Princes Of The Renaissance.

Gavan Brown - Game / Product / Graphic Designer

With over 15 years as a branding expert, Gavan has designed hundreds of logos and has overseen artwork and production for many board games. Gavan's true passion lies in game design and development, leading him to win the 2014 Canadian Game Design Award. He feels extremely lucky to work on Brass, as Martin Wallace is his favorite designer. SQUEEEEE

Matt Tolman - Game Designer / Developer

When he's not out-foxing his competition in the Canadian Game Design of the year awards, he is carefully plotting an obscure, off the beaten path strategy in some game. He's been quoted as saying, "Fun? I don't like games that are fun." He designs games for depth and freedom, and his magnum opus, Sails to Steam, is coming up soon in the Roxley lineup.

TEAM ROXLEY!

David Forest & Lina Cossette - Illustrators / Animators

When they are not working in the animation industry, they'll usually be found nested in their little home studio in Montreal, striving to create the next pretty game on your shelf. Although some rumors link them to a certain Mr. Cuddington, any connection to the strange man's remarkable portfolio is purely coincidental.

Joseph McDaid - Videographer / Developer

Being a video editor for Global News Calgary for nearly 10 years has armed Joe with an amazing ability for creating engaging gameplay videos for Team Roxley. Joe's passion for gaming, miniatures painting and videography can be seen in every piece he creates. Joe is also a highly skilled developer, winning the 2013 Canadian Game Design Award.

Risks

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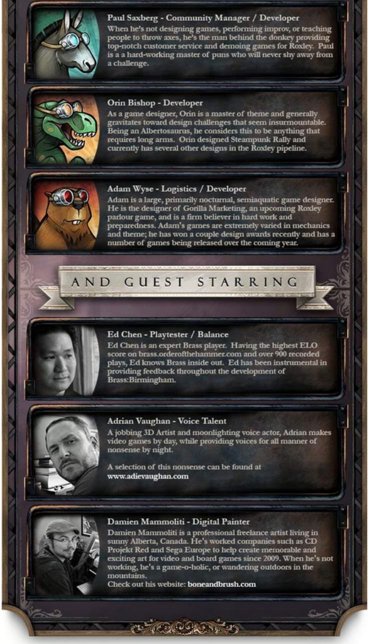

Paul Saxberg - Community Manager / Developer

When he's not designing games, performing improv, or teaching people to throw axes, he's the man behind the donkey providing top-notch customer service and demoing games for Roxley. Paul is a a hard-working master of puns who will never shy away from a challenge.

Orin Bishop - Developer

As a game designer, Orin is a master of theme and generally gravitates toward design challenges that seem insurmountable. Being an Albertosaurus, he considers this to be anything that requires long arms. Orin designed Steampunk Rally and currently has several other designs in the Roxley pipeline.

Adam Wyse - Logistics / Developer

Adam is a large, primarily nocturnal, semiaquatic game designer. He is the designer of Gorilla Marketing, an upcoming Roxley parlour game, and is a firm believer in hard work and preparedness. Adam's games are extremely varied in mechanics and theme; he has won a couple design awards recently and has a number of games being released over the coming year.

AND GUEST STARRING

Ed Chen - Playtester / Balance

Ed Chen is an expert Brass player. Having the highest ELO score on brass.orderofthehammer.com and over 900 recorded plays, Ed knows Brass inside out. Ed has been instrumental in providing feedback throughout the development of Brass:Birmingham.

Adrian Vaughan - Voice Talent

A jobbing 3D Artist and moonlighting voice actor, Adrian makes video games by day, while providing voices for all manner of nonsense by night.

A selection of this nonsense can be found at **www.adievaughan.com**

Damien Mammoliti - Digital Painter

Damien Mammoliti is a professional freelance artist living in sunny Alberta, Canada. He's worked companies such as CD Projekt Red and Sega Europe to help create memorable and exciting art for video and board games since 2009. When he's not working, he's a game-o-holic, or wandering outdoors in the mountains.
Check out his website: **boneandbrush.com**

Risks

LANGUAGE OPTIONS

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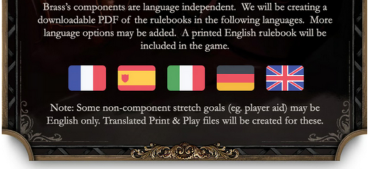

Brass's components are language independent. We will be creating a downloadable PDF of the rulebooks in the following languages. More language options may be added. A printed English rulebook will be included in the game.

Note: Some non-component stretch goals (eg. player aid) may be English only. Translated Print & Play files will be created for these.

Currency Conversions

All USD pricing conversions were done against current market value on April 17, 2017 ($1.00 CAD = $0.75 USD). Exchange rates constantly change. As we are unable to change the reward descriptions, we advise you to look at the current exchange rate toward the end of the campaign for a more accurate USD price. Remember that your pledge is in Canadian Dollars, and your card will be billed in Canadian Dollars when the campaign ends.

Pledge Manager

We will be using a pledge management platform after the campaign to manage pledges and charge shipping.

Risks and challenges

Over the past 8 years, the experienced team members at Roxley have been involved in the manufacturing phase of many boardgames including Eminent Domain, Super Motherload, Steampunk Rally and of course Santorini.

Our threshold for component quality is extremely high and our regimented artists hit deadlines with the timing of a Swiss watch. Members of our pre-press team have worked in the print industry for 15 years and are able to work smoothly and efficiently with manufacturers.

All this said, it is possible that there may be delays. In our case, possible delays may be associated with shipping, customs, and manufacturing. Depending on what stretch goals are unlocked during the campaign, production may involve tooling of molds. We have budgeted an ample time frame for this tooling.

We have gone to great lengths to source reliable manufacturing options and set attainable timelines. At Roxley we have a strong belief in sticking to deadlines, and an even greater belief in transparency. We will therefore ensure that you are informed with our progress and challenges every step of the way.

Learn about accountability on Kickstarter

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Questions about this project? **Check out the FAQ**

Report this project to Kickstarter

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